



## Material - SAE D5006

## **Standard Specification For Ductile Cast Irons Castings**

Group - Ferrous SG Iron I Ductile Iron Alloys
Sub Group - SAE D5006 Ductile Cast Irons Castings
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	3.200 - 4.100		
Silicon	Si %	1.800 - 3.000		
Manganese	Mn %	0.100 - 1.000	As-Cast	
Phosphorus	P %	0.050 max.		
Sulphur	S %	0.035 max.		
Magnesium	Mg %	0.025 - 0.060		
Iron	Fe %	Balance		
-	-	-		-
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	500 min.
-	-	-	Yield Strength in Mpa	320 min.
-	-	-	Elongation in %	6 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	187 - 229
-	-	-	Impac <mark>t in Joule</mark>	54 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
JS 500-7	ISO	International	Casting	
JS 500-7	AS	Australia	Casting	
EN-GJS-500-7	BS	British	Casting	
EN-JS1050	UNE	Spain	Casting	
5.3200	SS	Sweden	Casting	
FCD 500-7	JIS	Japan	Casting	
EN-JS1040	DIN	Germany	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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